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by ensuring thorough implementation of jidoka and the just in time method eiji toyoda increased workers productivity by adding value and realized the toyota production system which enabled toyota to compete head on with companies in europe and the u s

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the toyota production system under the name of a kanban or a just in time system has become the topic of much conversation in many workplaces and offices it has been studied and introduced into workplaces regardless of industrial type scale and even national boundaries and indeed this is a happy occurrence

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