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one of the ways to measure the variation of a product or a process is to use a mathematical term called sigma we will learn more about sigma and how to calculate this value as we proceed but for now it is enough to know that the lower the sigma value the smaller the amount of process variation and the higher this sigma value the greater the

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the answer has to do with statistical significance but also with judgments about what standards make sense in a given situation the unit of measurement usually given when talking about statistical significance is the standard deviation expressed with the lowercase greek letter sigma  $\sigma$

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