Free pdf New bridges 1 written by nancy cheek edited by cherie rempel for beginner esl efl students and english programs (Download Only)

ESL Beginner VOCABULARY DEVELOPMENT FOR BEGINNER ESL STUDENTS ESL Activities for Beginners Book 1 Beginner ESL Lesson Plans for English Tutors ESL Beginner Today's Families Gr. 2-3 Aligned to Common Core ESL Beginner Learn English Sandy's Picture Stories Amazing Theme-based Esl Worksheets for Beginners. Theme The Complete ESL for Beginners: Lessons Guide with Activities Amazing Theme-Based ESL Worksheets for Beginners -Theme Get Started in Beginner's American English 47 ESL Conversation Topics with Questions, Vocabulary & Writing Prompts ESL Beginner 47 ESL Conversation Topics with Questions, Vocabulary & Writing Prompts Amazing Theme-Based ESL Worksheets for Beginners: Food High Beginner ESL Lesson Plans Book 1 ESL Beginner ESL for beginners : lessons guide with activities ; a comprehensive guide for teaching English to child/adult speakers of other languages. 1 English for Everyone: Level 1: Beginner, Practice Book ESL Resource Pack - Beginner Level A Beginner's Guide to Teaching English Online English for Everyone: Level 2: Beginner, Practice Book Callan's Conversation Surveys English Short Stories for Beginners and Intermediate Learners English Short Stories for Beginners and Intermediate Learners Amazing Theme-based Esl Worksheets for Beginners Theme: Community English Is Fun Fruit English Short Stories for Beginners and Intermediate Learners Sequences Learning English with Laughter A+ English for Beginners Real Basics Amazing Theme-Based ESL Worksheets for Beginners. Theme ESL for Beginners: Lessons Guide with Activities Volume Three Highway to E.S.L. HarperCollins Beginner's ESL Dictionary First Class Reader!

ESL Beginner 2008-09 covers the basics of english grammar for esl students along with individual exercises class discussions listening exercises and group projects

VOCABULARY DEVELOPMENT FOR BEGINNER ESL STUDENTS 2018-03-17 the 12 lessons teach beginner level esl students 240 common words to create conversation improve comprehension and initiate the writing process simple strategies incorporate new vocabulary into everyday life situations photo s help students recall vocabulary more quickly 133 pages

ESL Activities for Beginners Book 1 2013-01-31 esl activities are an important part of students learning process practicing english phrases among their friends who also make mistakes helps the student to relax and learn when we were teaching we found that nothing brightened up the classroom as much as a fun activity these activities will make teaching and learning much more pleasant and rewarding

Beginner ESL Lesson Plans for English Tutors 2012-10-18 designed specifically with the freelance english tutor in mind this guide provides 20 different lesson plans for beginner english learners packed with lesson plans tutoring tips examples and even homework assignments this lesson plan guide is all you will need for the first 20 sessions with each student the great part about investing in this guide is that it pays for itself after just one or two lessons with one of your clients you can continually use it with every new beginner student while confidently knowing they will get the speaking listening reading and writing practice they need the lessons can be tailored to fit your students specific needs which means they will always be receiving the best possible individualized language instruction

ESL Beginner 2011 written by esl teachers for esl learners cover **Today's Families Gr. 2-3 Aligned to Common Core** 2016-03-30 covers vocabulary useful phrases and grammer

ESL Beginner 2016-04-08 sandy s picture stories is designed for busy teachers of beginner esl each unit is based on a topic useful for new immigrants like the noisy neighbor or the burglar every unit begins with a series of pictures meant to be copies on to light card stock and cut into card sets this is followed by a randomized card set of key words and another of sentences students are meant to sequence the pictures and invent the story then match key words to pictures and revise their story more advanced students can match the pictures with the sentence cards and to read the story to a partners this if followed by a correct sentence sequence so students can read it silently and orally and adjust their picture stories if needed next we have a word scramble to reinforce vocabulary learning and scrambled sentences to build grammar and syntax awareness the unit concludes with a listening exercise to further reinforce learning the total two hour lesson is quick and easy to prepare yet is engaging and involving so students participate eagerly this is a handy book that all teachers of beginner esl will want to have

Learn English 2014-08-23 amazing theme based esl worksheets for beginners is based on vocabulary for the development of language foundations the premise is that esl learners must use a word several times in context to be able to remember it reading writing listening speaking grammar and communicative activities are built around the vocabulary the book has a series of flash cards these images may be used in various lessons to introduce and reinforce the vocabulary and language structures this book is perfect for learners seeking to work in the medical industry and for those who wish to communicate effectively at a doctor s or clinical appointment materials are based on canadian language benchmarks clb 1 to 3

Sandy's Picture Stories 2014-09-23 this guide is a simple easy to follow chronological set of lessons that has everything you need to instruct your students in best practice language education this mega teaching manual has 60 lesson plans with both new and repeating activities games songs dialogues field trips and more these lesson plans will cover all concepts that your students need to master the beginning level of english the guide kicks off with lessons to introduce students to both the english language and to language learning with best practice teaching techniques such as spiraling tpr and cooperative learning you can ease your students into english language learning the guide

starts with basic lessons on beginning english concepts such as present simple verb tenses greetings school home vocabulary and pronouns the lessons then expand to build on students mastery of these initial concepts while guiding them to their next level of english skill with topics such as past tense verbs rules for plurals articles community family vocabulary and numbers to 100 with this publication you will receive an esl efl recommendations guide 60 esl efl lesson plans with both new and repeating activities an esl efl diagnostic test with scoring key guide dialogues vocabulary activities grammar structures games field trip ideas songs literature activities and more important notice this book contains some repetition in its activities from day to day the reason for this is that language learning requires repetition and consistency in order to master vocabulary and grammar concepts thus you ll find both new and repeating activities in each lesson plan of this guide

Amazing Theme-based Esl Worksheets for Beginners. Theme 2013-07-26 amazing theme based esl worksheets for beginners employment is based on vocabulary for the development of language foundations and on the premise that esl learners must use a word several times in context to be able to remember it reading writing listening speaking grammar and communicative activities are built around the vocabulary the book has a series of flash cards these images may be used in various lessons to introduce and reinforce the vocabulary and language structures

The Complete ESL for Beginners: Lessons Guide with Activities 2017-04-25 do you want a solid foundation to your english studies if you are looking for a solid foundation to your language studies for school work or travel this engaging course will get you speaking writing reading and understanding english in no time through authentic conversations clear language presentations and extensive practice and review you will learn the english you need to communicate naturally in everyday situations from booking a hotel room to talking about friends and family what will i learn the course focuses on american english but offers british alternatives basic english is slowly and carefully introduced to ensure you progress confidently through the course and build up a foundation to allow you to feel confident in everyday situations and move to the next level of your learning it teaches grammar vocabulary and listening reading writing speaking and pronunciation skills by the end of the course you will reach a solid novice high proficiency level of actfl the american council for the teaching of foreign languages and a2 beginner level of the cefr common european framework of reference for languages guidelines is this course for me get started in english is for absolute and false beginners of american english clear and simple explanations make the course appropriate and accessible to anyone learning english there are extensive illustrations to support the learner working on his or her own this course is also ideal to use with one to one tutoring and as a classroom course what do i get this book has a learner centred approach that incorporates the following features 10 units of learning content covering everyday topics from booking a hotel room to talking about friends and family discovery method figure out rules and patterns yourself to make the language stick outcomes based learning focus your studies with clear aims vocabulary building thematic lists and activities to help you learn vocabulary quickly test yourself see and track your own progress native speaker audio available as a digital download free downloadable audio transcripts and vocabulary and language reference lists where do i go next if you want to advance your english our complete efl course 9781473601581 will take you to an intermediate level of english if you want to practice your speaking and listening skills get talking and keep talking english 9781444193152 is the perfect audio course it is available in english french spanish italian and portuguese instruction if you are looking for a british english course you can try get started in english british edition 9781473612143 rely on teach yourself trusted by language learners for over 75 years

Amazing Theme-Based ESL Worksheets for Beginners -Theme 2020-10-08 have better english conversation classes filed with happy engaged students by using this book filled with interesting speaking topics get your students talking with these 47 conversation topics that consist of a warm up question vocabulary challenge idioms phrases 10 conversation questions and 2 writing prompts it s

the ultimate book for speaking or conversation classes with teenagers or adults at the beginner or intermediate level the best part it s a no prep solution seriously it s designed so that you can just grab it and go so stop wasting too much time doing lesson planning there are 47 esl conversation topics so you can make it through an entire semester in style check out the book if you want to save time when planning lessons help students improve their english conversational skills in a big way talk about interesting things with your students have something you can print off and take to class at the last minute see happy smiling students in your classes the basis of a good conversation class is giving learners a reason and an opportunity to speak combine this with the scaffolding of grammar and phrases and that s some serious esl teaching gold your students will love this engaging interesting approach to working on their english conversational skills author and celta delta certified teacher jackie bolen is sharing her great ideas with esl teachers around the world she has 15 years of experience teaching conversational english these are the lesson plans that she uses in her own classes this is the 8th book in the teaching esl conversation and speaking series by jackie bolen pick up a copy of the book today and get ready for better english conversation classes in the future Get Started in Beginner's American English 2009-01-01 have better english conversation classes filed with happy engaged students by using this book filled with interesting speaking topics get your students talking with these 47 conversation topics that consist of a warm up question vocabulary challenge idioms phrases 10 conversation questions and 2 writing prompts it s the ultimate book for speaking or conversation classes with teenagers or adults at the beginner or intermediate level the best part it s a no prep solution seriously it s designed so that you can just grab it and go so stop wasting too much time doing lesson planning there are 47 esl conversation topics so you can make it through an entire semester in style check out the book if you want to save time when planning lessons help students improve their english conversational skills in a big way talk about interesting things with your students have something you can print off and take to class at the last minute see happy smiling students in your classes the basis of a good conversation class is giving learners a reason and an opportunity to speak combine this with scaffolding of grammar and phrases and that s some serious esl teaching gold your students will love this engaging interesting approach to working on their english conversational skills author and celta delta certified teacher jackie bolen is sharing her great ideas with esl teachers around the world she has 15 years of experience teaching conversational english these are the lesson plans that she uses in her own classes this is the 8th book in the teaching esl conversation and speaking series by jackie bolen pick up a copy of the book today and get ready for better english conversation classes in the future 47 ESL Conversation Topics with Questions, Vocabulary & Writing Prompts 2020-10-06 amazing theme based esl worksheets for beginners is based on vocabulary for the development of language foundations and on the premise that esl learners must use a word several times in context to be able to remember it reading writing listening speaking grammar and communicative activities are built around the vocabulary the book has a series of flash cards these images may be used in various lessons to introduce and reinforce the vocabulary and language structures this book is perfect for learners working in food industries materials are based on canadian language benchmarks clb 1 to 3 ESL Beginner 2013-03 20 esl lesson plans for high beginners comprehensive multimedia approach embedded links and qr code to video and audio files 47 ESL Conversation Topics with Questions, Vocabulary & Writing Prompts 2023-10-10 the esl beginner covers the basic english grammar for those just learning the language topics include nouns and noun phrases verbs simple sentences compound sentences and modifiers students enhance their speaking abilities through individual exercises class discussions and group projects that are both fun and effective learning devices Amazing Theme-Based ESL Worksheets for Beginners: Food 2003-02-01 a comprehensive guide of beginning lessons activities for teaching english to child adult speakers of foreign or second languages

High Beginner ESL Lesson Plans Book 1 2012-10-09 our practice book level 1

offers great exercises and examples to introduce english for beginners including key language skills grammar and vocabulary english for everyone uses visual teaching methods to introduce practical english usage reinforced through a variety of exercises and examples in our practice book level 1 the level 1 practice book helps you to develop the foundations for the english language from introducing yourself and talking about your home city and hobbies to expanding your vocabulary and understanding grammar and punctuation when used alongside our course book level 1 this workbook is ideal for english test preparations or esl lesson plans whether you are looking for esl teaching resources or a structured program for adults to learn english as a second language the english for everyone practice books provide practice questions and exercises focusing on grammar applying new language rules into different contexts with visual breakdowns of english grammar in use vocabulary cement understanding of key english vocabulary with visual cues to help understand the exercises reading examine target language topics in real life english examples to support effective english language learning writing improve core understanding of english by producing written passages of english text listening test understanding of spoken english with extensive english speaking audio materials integrated into every unit all supplementary audio is available on the dk english for everyone website and ios android app speaking esl learners can practice and compare spoken english with our free online audio resources the english for everyone level 1 resources cover the skills and topics required for all major global english language exams and reference frameworks including cefr al toefl test paper 0 250 toefl computer based test 0 30 toefl online test 0 10 ielts 0 2 5 toeic 0 200 english for everyone is a series of guides and practice books that supports english learning for adults from a beginner level to intermediate and advanced practical english offering an easy to follow format that offers quidance for both teaching english as a second or foreign language and a self study approach with resources available to improve english speaking reading and writing

ESL Beginner 2016-06-28 the tigerlearn esl resource pack is a 60 page pack of communicative activities for esl eal efl teachers it has lots of activities with communication built in scaffolded activities word recognition activities as well as reading and writing activities for beginner language learners also includes suggested videos for some topics topics covered introductionscountries and nationalitiesnumbersclassroom instructionsparts of the bodycoloursclassroom objectsclothesshapes and sizesactions present continuousdaily routines present simpleemotionsjobsanimalsfamilyprepositions of placefood and drinkthe pack has already sold in 5 continents and is used by teachers to teach english to beginners all over the world

ESL for beginners : lessons guide with activities ; a comprehensive guide for teaching English to child/adult speakers of other languages. 1 2020-07-31 there are approximately 1 5 billion esl learners in the world with more and more gaining internet access they are searching for native teachers like you to help them with this booklet you will learn how you can create a rewarding career out of teaching esl online you ll learn who to market to how to find students how to teach online what materials to use and additional services you can offer English for Everyone: Level 1: Beginner, Practice Book 2016-04-10 our practice book level 2 offers great exercises and examples to introduce english for beginners including key language skills grammar and vocabulary english for everyone uses visual teaching methods to introduce practical english usage reinforced through a variety of exercises and examples in our practice book level 2 the level 2 practice book helps you to expand your english conversational topics from explaining emotions health and routines to discussing holidays and seasons and telling stories in the past tense whilst continuing to expand your vocabulary and understanding of grammar and punctuation with comprehensive guidance when used alongside our course book level 2 this workbook is ideal for english test preparations or esl lesson plans whether you are looking for esl teaching resources or a structured program for adults to learn english as a second language the english for everyone practice books provide practice questions and exercises focusing on grammar applying new language rules into different contexts with visual

breakdowns of english grammar in use vocabulary cement understanding of key english vocabulary with visual cues to help understand the exercises reading examine target language topics in real life english examples to support effective english language learning writing improve core understanding of english by producing written passages of english text listening test understanding of spoken english with extensive english speaking audio materials integrated into every unit all supplementary audio is available on the dk english for everyone website and ios android app speaking esl learners can practice and compare spoken english with our free online audio resources the english for everyone level 2 resources cover the skills and topics required for all major global english language exams and reference frameworks including cefr a2 toefl test paper 250 340 toefl computer based test 30 60 toefl online test 10 20 ielts 2 5 3 5 toeic 200 500 english for everyone is a series of guides and practice books that supports english learning for adults from a beginner level to intermediate and advanced practical english offering an easy to follow format that offers guidance for both teaching english as a second or foreign language and a self study approach with resources available to improve english speaking reading and writing

ESL Resource Pack - Beginner Level 2016-06-28 are you learning english as a second language or english as a foreign language if so that s great we would like to help you on your journey to learn english to fluency with our book english short stories for beginners and intermediate learners you can practice reading english while working on your english vocabulary and grammar skills as an esl learner the stories contained within this book were written with both beginner and intermediate esl learners in mind so you will find plenty of new vocabulary and english grammar to learn without having to worry about the level of the reading being too difficult our english short stories only use the real english language used by native speakers every day so that you can learn english the natural way grab your copy now and get started today

A Beginner's Guide to Teaching English Online 2011-10 are you learning english as a second language or english as a foreign language if so that s great we

A Beginner's Guide to Teaching English Online 2011-10 are you learning english as a second language or english as a foreign language if so that s great we would like to help you on your journey to learn english to fluency with our book english short stories for beginners and intermediate learners you can practice reading english while working on your english vocabulary and grammar skills as an esl learner the stories contained within this book were written with both beginner and intermediate esl learners in mind so you will find plenty of new vocabulary and english grammar to learn without having to worry about the level of the reading being too difficult our english short stories only use the real english language used by native speakers every day so that you can learn english the natural way grab your copy now and get started today English for Everyone: Level 2: Beginner, Practice Book 2019-05-17 amazing theme based esl worksheets community has activities for the english as a second language classroom based on essential vocabulary of community and neighbourhood places this book includes grammar reading and listening activities and worksheets as well as games as learners develop their vocabulary the grammar and structures are built around the vocabulary good for adults and children as well as low literacy students

Callan's Conversation Surveys 2019-07-24 this book introduces beginners at the middle school level to the english language as well as high school and adult learners at the same level

English Short Stories for Beginners and Intermediate Learners 2014-01-02 are you looking for a fun book to help your child learn fruit take your child on an exciting learning journey with fruit first words esl book for beginners from the toshiko learns series about the series it offers numerous benefits in children s brain development through reading learning basic maths concepts social skills basic day to day knowledge it stimulates imagination and creativity it helps stretching the attention span in young children it develops vocabulary it can be also used for older children in foreign language acquisition as your child learns reading with each book of the series whether easy or challenging he or she will gradually develop the basic skills needed to prepare for school or kindergarten the learning process must be lined with as many successes as possible to boost your child s motivation to learn this book

therefore proceeds step by step short sentences reading about daily life activities and subjects activities to practice understanding and memory skills a quick look at the most important facts of the book suitable for school and pre school esl students from ages 5 to 8 suitable for english speaking toddlers bright colors high quality printing cute illustrations great practice for toddlers pre school and kindergarten great practice for esl learning for beginners a fun way to learn to read designed and structured to suit children promotes reading and comprehension and basic knowledge skills 24 pages lovely designs combine play with learning benefit from fruit first words esl book for beginners and the other books from the toshiko learns series and accompany your child with a meaningful structure on the way to reading maths or foreign language learning get this book now

English Short Stories for Beginners and Intermediate Learners 2000-09-27 are you learning english as a second language if so that s great we would like to help you on your journey to learn english to fluency with our book english short stories for beginners and intermediate learners you can practice reading english while working on your english vocabulary and grammar skills as an esl learner

Amazing Theme-based Esl Worksheets for Beginners Theme: Community 2021-09-05 sequences picture stories for esl is a reproducible book for beginner esl students it includes 60 units each unit contains a drawings page on each drawings page there is a sequence of six drawings mostly without words or captions the drawings show the sequence of events that go with a particular activity such as going grocery shopping or visiting a doctor your students with your input when necessary identify the items and actions in the drawings each drawings page is complimented by a page of vocabulary building exercises English Is Fun 2019-11-12 improve your confidence and speaking abilities with the a english for beginners collection it s easy english designed for esl efl learners the a english for beginners collection consists of three books english grammar workbook for beginners 100 days to better english speaking for beginners master english reading comprehension for beginners jackie bolen has 20 years of experience teaching esl efl to students in south korea and canada with her help you ll improve your english vocabulary reading and conversational skills in no time at all increase your confidence in english this collection will help you have thousands of important english words and expressions at your fingertips level up your english grammar improve your american english speak english fluently and confidently improve reading comprehension have some fun while learning english improve your toefl toeic or ielts score pick up your copy of the a english for beginners collection get ready to improve your english skills in an interesting and fun way

Fruit 2006 amazing theme based esl worksheets for beginners is based on vocabulary for the development of language foundations and on the premise that esl learners must use a word several times in context to be able to remember it reading writing listening speaking grammar and communicative activities are built around the vocabulary the book has a series of flash cards these images may be used in various lessons to introduce and reinforce the vocabulary and language structures this book has a special collection of activities about school the classroom items in a school subjects months days and holidays telling time world maps interactive classroom activities etc adult learners need this vocabulary not only for their own navigation of the education system but also for their children s schooling this books is an excellent resource of worksheets for esl learners

English Short Stories for Beginners and Intermediate Learners 2014-12-06 this simple easy to follow chronological set of lessons has everything you need to instruct your students in best practice esl efl education this lessons guide builds on students prior knowledge of such beginning english concepts as irregular present tense verbs the present continuous verb tense rules for plurals and transportation daily activities vocabulary while it guides students to their next level of english skill with an emphasis on such topics as past tense verbs articles community family vocabulary numbers to 100 and more have lots of fun motivating your english students with dynamic activities such as funky phrases build a story create your own dialogue and new songs and games

with this publication you will receive a recommendations guide with best practice language teaching tips twenty esl efl lesson plans with both new and repeating activities organized into four weeklong units a parent notification letter an esl efl diagnostic test with scoring key guide vocabulary activities grammar structures games field trips songs literature activities and more important notice this book contains some repetition in its activities from day to day the reason for this is that language learning requires repetition and consistency in order to master vocabulary and grammar concepts thus you ll find both new and repeating activities in each lesson plan of this guide Sequences 2024-05-06 in today s world teaching english as a second language e s l is big business an expanding global communications network has made english the international language of choice in highway to e s l authors rik ruiter and pinky dang provide an easy to understand guide not only for individuals seeking a new and rewarding career teaching english but also for experienced e s l instructors who wish to improve their classroom skills written in a user friendly format that includes detailed course planning and an appendix containing a variety of useful evaluation forms highway to e s l supplies readers with valuable information on how to teach the different disciplines of english a vital component to successful education in both domestic and international markets other key topics include necessary teaching methodologies and approaches innovative personal teaching tips proficient classroom management troubleshooting common classroom problems efficient planning that utilizes timetables stimulating activity suggestions effective curriculum and lesson planning for grammar reading writing listening and speaking incorporating both conventional and non conventional teaching resources in the classroom in highway to e s l ruiter and dang answer the common who where when what why and how questions of both experienced and inexperienced e s l teachers providing teachers with the vital information needed to educate eager minds <u>Learning English with Laughter</u> 2000-01-01 easy to read easy to use easy to understand based on the internationally renowned cobuild language program the harpercollins beginner s esl dictionary offers 90 percent of the words spoken and written in the english language ideal for school use and anyone starting to learn english more than 40 000 words phrases and definitions and 25 000 examples clear innovative color layout allows for maximum ease of use frequently used words starred for quick reference extensive usage notes and full page illustrations comprehensive 200 page english grammar guide A+ English for Beginners 2015-04-05 it s your one and only first class ticket to learning english this clearly illustrated comprehensible and lively approach to english language learning is ideal for beginning esl efl learners the 30 theme based lessons feature immigrants dealing with daily life in the united states such as moving to a new apartment shopping and birthday parties each chapter contains a short present tense reading presented in list form with a corresponding picture for every sentence a unique reproducible interaction grid for each reading gives students the chance to practice their oral language skills and review words each lesson also includes questions and answers matching exercises and simple writing activities teacher notes are in the back of student books absolute beginners in english students with low literacy skills or those unfamiliar with the english alphabet finally have the chance to get a first class ticket to success

Amazing Theme-Based ESL Worksheets for Beginners. Theme 2005
ESL for Beginners: Lessons Guide with Activities Volume Three 2003-08-19
Highway to E.S.L. 1994-01-01
HarperCollins Beginner's ESL Dictionary
First Class Reader!

Real Basics 2014-06-29

- probability and statistics for engineers scientists 9th edition solutions manual (Download Only)
- <u>nursing clinico tecniche e procedure di koziernursing clinico tecniche e procedure di kozier pdf Full PDF</u>
- cambridge advanced learners dictionary con cd rom (PDF)
- <u>leylim ahmed ariften leyla erbile mektuplar arif (PDF)</u>
- ford fiesta tdci diesel repair manual katzenore (Read Only)
- me2304 engineering metrology and measurements full online .pdf
- rifts rpg (Download Only)
- il diario di julia jones libro 4 il mio primo fidanzato (Download Only)
- 1 4l 90kw tsi engine with turbocharger design and function (Read Only)
- the littlest train (2023)
- ocp java se 8 programmer ii exam guide exam 1z0 809 (Download Only)
- cub grub cookbook boy scouts of america balboa oaks (Download Only)
- the good food guide 2018 waitrose (PDF)
- geometry lesson 11 5 practice answers (PDF)
- <u>t10 mobile user guide file (PDF)</u>
- a cat is a cat not a dog .pdf
- angst stefan zweig bartlweb Full PDF
- biochemistry the molecular basis of life 5th edition test bank Full PDF
- <u>dacia sandero repair (Read Only)</u>
- <u>diana hacker writer39s reference sixth edition Copy</u>
- <u>differences between john and the synoptic gospels (Read Only)</u>
- renaissance paper topics (Read Only)
- how to install solenoid plunger assembly for 1965 1988 harley [PDF]