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superior quality and reduced cycle times advanced software algorithms analyze part geometries and machine capabilities adjusts trajectories and feedrates to provide the smoothest toolpaths for the highest processing speed at the specified precision fanuc s advanced cnc series 30i 31i 32i b plus are the latest addition to our premium class of controls designed to maximize and simplify the operations of advanced machine tools get all the benefits of the series 30i b plus cncs predecessor and more instruction manual and user guide for fanuc 310i we have 3 fanuc 310i manuals for free pdf download the fanuc series 30i 31i 32i model b controls are ideal for highly complex machines with multiple axes multi path and high speed high precision machining requirements the hardware and innovative software provide the highest performance precision and surface quality download controls all manuals in english and japanese for the following cnc controllers fanuc series 30i 300i 300is model a fanuc series 31i 310i 310is model a5 fanuc series 31i 310i 310is model a fanuc series 32i 320i 320is model a fanuc series 30 i 31 i lb are cnc for laser cutting machine having various laser functions directly connected to fanuc laser c series and fanuc fiber laser series and it can be achieved high speed and high precision laser cutting the series 30 i 31 i 32 i model b is designed for today s most complex high performance machines with a large number of axes multiple program paths and high speed auxiliary machine functions the series 30 i model b supports up to 32 servo axes 24 simultaneous interpolated axes 8 spindles and 5 independent pmc machine page 97b 63945en 01 1 display and operation 1 8 power mate cnc manager function when the i o link option for the fanuc servo unit β series called i o link β below is used for cnc additional axes slaves the power mate cnc manager function can be used to display and set up various types of data of these page 461fanuc series 30i 31i 32i a 31i a5 canned grinding cycle for grinding machine 1 type of applied technical documents fanuc series 30i 300i 300is model a name fanuc series 31i 310i 310is model a5 fanuc series 31i 310i 310is model a fanuc series 32i 320i 320is model a lathe system user s manual fanuc open house show 2016 goi me m 1 14 589 44 703 19 900 o ooo 0 000 70876 73 29 o 000 o 000 2000 2000 goa g 54 90 g 17 g 80 g 98 g 15 g 67 g 160 g 40 321 c 50 10 08 18 n 00000000 f go s 2000 coo 7 103 i rse rse j 28 6 ½ 1 21 131 0 62 526 f5e xz9 969 131 271 view window auxiliary setting file modify edit help make ncc 4s type of applied technical documents name fanuc series 30i 300i 300is model a fanuc series 31i 310i 310is model a5 fanuc series 31i 310i 310is model a fanuc series 32i 320i 320is model page 5071 outline new information of method to check the encoder signals on analog input separate detector unit 2 the fanuc series 31i 310i a 320isa model a is the latest ai nano cnc that has been developed as a successor to the fanuc series 16i 18i 21i this cnc flexibly supports various machine tools such as automatic machines lathes combined machines 5 axis machines and high speed high accuracy machines which are increasing control paths feed axes this manual mainly assumes that the fanuc servo motor α i series of servo motor is used for servo motor and spindle information refer to the manuals for the servo motor and spindle that are actually connected the cnc series 30i l and 31i l model b controls support both laser and laser punch combination processes the fanuc cnc series 31i p model b is a high speed punch press control capable of supporting new levels of punching and nibbling rates shop the fanuc series 30i 31i 32i model a b control basic units at t i e industrial fanucworld com find reliable high performance units for milling turning grinding and more page 1fanuc series 30 300 300 s model a fanuc series 31 310 310 s model a5 fanuc series 31 310 310 s model a fanuc series 32 320 320 s model a parameter manual b 63950en 02 page 2 no part of this manual may be reproduced in any form all specifications and designs are subject to change without notice this manual mainly assumes that the fanuc servo motor α i series of servo motor is used for servo motor and spindle information refer to the manuals for the servo motor and spindle that are actually connected fanuc servo amplifier α i series maintenance manual either of the following servo motors and the corresponding spindle can be connected to the cnc covered in this manual the fanuc series 31i 310i 301i model a is the latest ai nano cnc that has been developed as a successor to the fanuc series 16i 18i 21i this cnc flexibly supports various machine tools such as automatic machines lathes combined machines 5 axis machines and high speed high accuracy machines which are increasing control paths feed axes and page 301 axis control b 63943en 1 02 1 1 controlled axis overview series 30i series 300i series 300is the maximum number of machine groups maximum number of paths maximum number of servo axes and maximum number of spindles

differ depending on the model as listed in the table below series 30i a ser

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the series 30 i 31 i 32 i model b is designed for today s most complex high performance machines with a large number of axes multiple part program paths and high speed auxiliary machine functions the series 30 i model b supports up to 32 servo axes 24 simultaneous interpolated axes 8 spindles and 5 independent pmc machine

30i 300i 300is ma 31i 310i 310is ma a5 32i 320i 320is ma

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page 97b 63945en 01 1 display and operation 1 8 power mate cnc manager function when the i o link option for the fanuc servo unit β series called i o link β below is used for cnc additional axes slaves the power mate cnc manager function can be used to display and set up various types of data of these

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the fanuc series 31i 310i a 320isa model a is the latest ai nano cnc that has been developed as a successor to the fanuc series 16i 18i 21i this cnc flexibly supports various machine tools such as automatic machines lathes combined machines 5 axis machines and high speed high accuracy machines which are increasing control paths feed axes

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page 301 axis control b 63943en 1 02 1 1 controlled axis overview series 30i series 300i series 300is the maximum number of machine groups maximum number of paths maximum number of servo axes and maximum number of spindles differ depending on the model as listed in the table below series 30i a ser

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