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lathe 1 study this manual before attempting to run the machine 2 be alert for loose worn or broken parts report all of these items and any unusual noise or action of the machine to your supervisor 3 keep lathe properly maintained perform all maintenance in accordance with this manual 4 keep lathe clean keep the work areas of the lathe

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the dependability and simplicity of the regal quick change  
gear box has been proven in thousands of installations it is  
totally enclosed and automatically lubricated with the feed  
reverse and compounding gears entirely within the head the  
single gear train at the end of the lathe eliminates overhang

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we feel sure this manual will be a valuable guide to the beginner it will familiarize him with the various parts of a modern engine lathe with its operation with the kinds of work that can be done on it and how it can be done if this is but partially accomplished we will be more than compensated for its creation

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the leblond regal lathes model can be recognized by its 4  
lever control and the servo model by the use of two levers  
and a speed selector dial known both as the leblond and  
later as the leblond makino several versions were offered  
starting in the late 1800 s through 1954

## **i *Nov 25 2022***

sliding bed gap lathe the leblond regal sliding bed gap lathe  
is the most versatile turning machine ever built with the bed  
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~~closed it functions as a regular engine lathe its special bed  
slides open to form a gap that will accept odd shaped i~~

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leblond regal 10 inch continued made from close grained iron mixed with steel and nickel the bed carried inverted v and flat ways separate for carriage and tailstock with the front and back walls in the form of i beam sections joined by closely spaced cross girths

## ***metal lathe history of the regal and rkl leblond ltd Sep 23 2022***

the servo shift feature on the regal enabled an operator to shift gears in the headstock easier and was innovative in increasing the efficiency of the manual lathe the regal officially ended production in the 1995 rkl continues the legacy of excellence

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