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japan and the fifth worldwide was opened in nakameguro tokyo on february 28 2019 this is a special starbucks where visitors can see highly distinctive and rare starbucks reserve coffee beans which were procured around the globe roasted and brewed before their this particular starbucks is only the 5th of its kind in the world and the first in japan because it is a dedicated sign language store the other starbucks signing stores are located in china the usa and malaysia which has two shops from the storefront with its logo showing hand icons which spell the starbucks name in american

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