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this chart is a condensed list of engines that can be cranked with an ir starter for a complete list please contact ir manufacturer engine cid liter cyl type vane starter caterpillar 3412 1649 27 0 12 diesel ss815gb03r31 caterpillar 3512 3158 51 8 12 diesel

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motor vane action apply 90 psig 6 2 bar 620 kpa pressure using a 3 8 9 mm supply line to the inlet of the motor starter should run smoothly motor seals plug the exhaust and apply 20 psig 1 4 bar 138 kpa pressure to the inlet of the motor immerse the starter for 30 seconds in a nonflammable solvent

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lubricate all o rings with o ring lubricant add 300 ml approximately 3 4 pint of c32 grade turbine oil through the side plug hole in the motor housing 8 wipe both end splines of splined shaft with ingersoll rand no 130 grease add 15 ml of c32 grade turbine oil at 31 plug in exhaust cover

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2 open the service valve fully to prevent air pressure from building in the tank a open b closed service valve move the pressure switch lever to on auto the unit will start 4 run the unit for 0 minutes ensure the service valve is fully open and there is no tank pressure build up 1 caution

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diesel fuel tank is the lubricant source install a 10 micron the lubricator to 15 to 36 ft lb 20 3 to 40 8 nm to 50 micron fuel filter in the oil supply line at the fuel torque the threads on the fitting must be clean tank the lubricant supply line should be fed into the fuel assembly it without sealing compound or teflon

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2 if you mounted the hdll at a remote location install a 1/4 hose from the end of the lubricator having both male and female thread to one of the 3/8 pipe tapped holes on

the starter inlet boss 3 install a i 4 hose from the 1 8 npt oil inlet inthe side ofthe hdll to the unpressurized f lel n diesel fuel tank

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if3163 rev a page 7 specifications model bore stroke inches no of cylinders maximum pressure psig maximum rpm vtr20 4 72 x 2 56 x 1 97 2 175 1300

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