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operation the myford quick change gear box permits instant selection of 48 english threads and feeds without the necessity for setting up gear trains a conversion set is available for cutting metric b a and thousands of other odd pitches using ordinary changewheels in conjunction with the gear box fig 1

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the myford quick change gearbox is designed for smooth easy operation and long life the hardened steel box gears are mounted on precision ground high tensile steel shafts and revolve in a bath of oil the quadrant gear pins are of extra large diameter and are provided with oil nipples for pressure lubrication

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an ml7 converted for production work and fitted with a lever operated collet chuck cross slide mounted turret attachment and a cut off slide visible just behind the bed is the top part of a multi stop unit used to provide a dead length stop to the saddle movement

changing the backgear on a myford rc groups

Jan 05 2023

i am looking at a myford ml7 not for me for a friend of my fathers the backgear pair have lost teeth as though someone tried to crash the gearbox there are teeth missing on both gears how easy is it to replace these gears also where can i get them from i have looked on rdg tools site and cannot see any

myford ml7 geartrain home model engine machinist forum

Dec 04 2022

engage the gear box setting for 8tpi and manually turn the spindle and see what is cut if it goes wrong swop the 19 57 gears over and check again if that doesn t solve the problem let me know which two loose separate gears are below the fibre gears

care and lubrication of myford series 7 lathes haythornthwaite

Nov 03 2022

whilst this article is mainly about lubrication of your lathe a few words about general care of the lathe may not go amiss follow ing a few sensible rules in the dai ly operation of any lathe will help to keep it in an almost new condi tion

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